

## FuFeng APC Controller

### HMI Factory Setting:

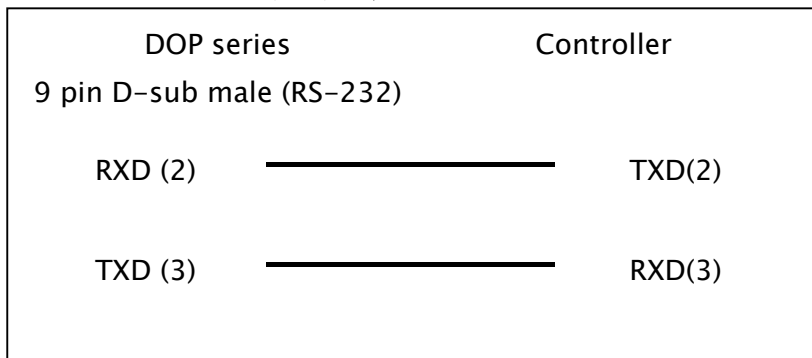
Baud rate: 115200, 8, None, 1

Controller Station Number: 0

Control Area / Status Area: D0/D10

### Connection

#### a. RS-232 (DOP-A/AE/AS, DOP-B Series)



### Definition of PLC Read/Write Address

#### a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Timer Setting Value	TSn	TS0 - TS127	Word	
Timer Present Value	TNn	TN0 - TN127	Word	<a href="#">1</a>
Counter Setting Value	CSn	CS0 - CS127	Word	
Counter Present Value	CNn	CN0 - CN127	Word	<a href="#">1</a>
Data Memory	Dn	D0 - D999	Word	
Temperature Controller- Temperature Setting	KSn	KS0 - KS15	Word	
Temperature Controller- Present Value	KNn	KN0 - KN15	Word	<a href="#">1</a>
Temperature Controller- Low-current Setting	CLn	CL0 - CL15	Word	
Temperature Controller- High Temperature Alarm	Hn	H0 - H15	Word	

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Temperature Controller- Low Temperature Alarm	Ln	L0 - L15	Word	
Temperature Controller - Present Value of Current	In	I0 - I15	Word	<a href="#">1</a>
Temperature Controller- Cycle Setting	Rn	R0 - R15	Word	

**b. Contacts**

Type	Format	Read/Write Range	Note
	Bit No. (b)		
Node R	Rb	R0 - R255	
Node X	Xb	X0 - X239	
Node Y	Yb	Y0 - Y159	
Node S	Sb	S0 - S239	
Node K	Kb	K0 - K127	
Node T	Tb	T0 - K127	
Node C	Cb	C0 - C127	

 **NOTE**

- 1) This type of device is read only.