

Fuji Frenic Inverter

HMI Factory Setting:

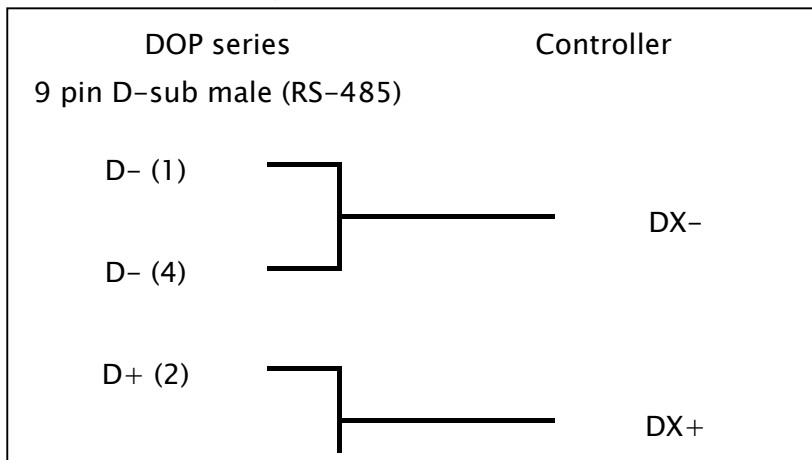
Baud rate: 9600, 8, None, 2

Controller Station Number: 1 ([Note1](#))

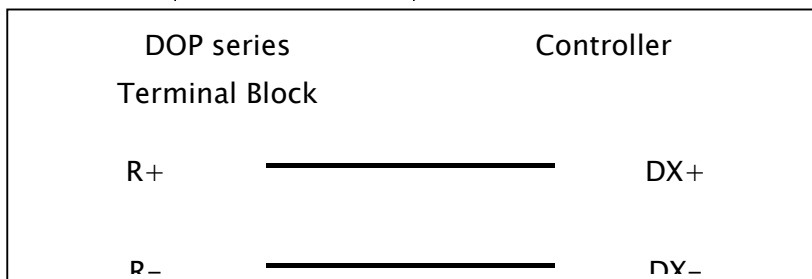
Control Area / Status Area: None/None

Connection

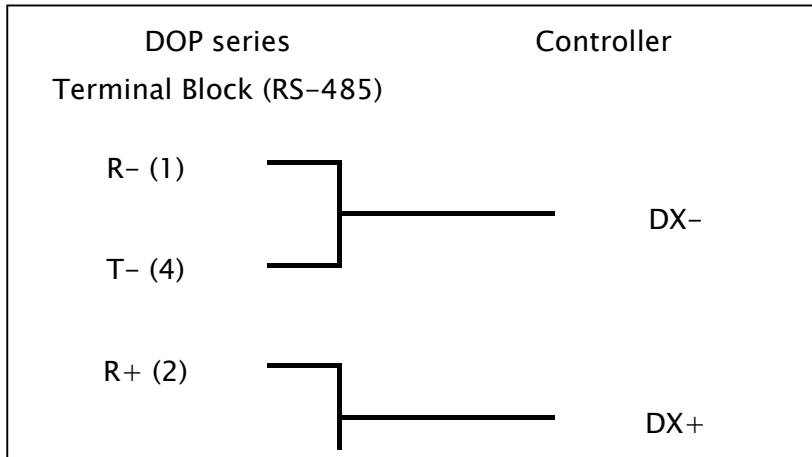
a. RS-485 (DOP-A/AE Series)



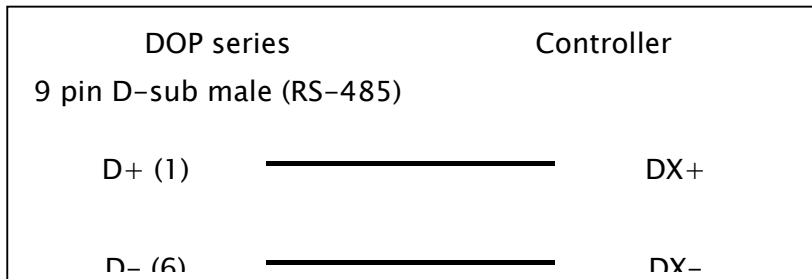
b. RS-485 (DOP-AS57 Series)



c. RS-485 (DOP-AS35/AS38 Series)



d. RS-485 (DOP-B Series)



Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Fundamental functions	Fn	F0 - F42	Word	
Extension terminal functions	En	E1 - E47	Word	
Control functions of frequency	Cn	C1 - C33	Word	
motor Parameters	Pn	P1 - P9	Word	
High speed frequency	Hn	H3 - H39	Word	
Alternative motor parameters	An	A1 - A18	Word	
Optional functions	On	O1 - O29	Word	
Setting data function	Sn	S1 - S12	Word	
Monitoring data functions	Mn	M1 - M48	Word	

b. Contacts

Type	Format	Read/Write Range	Note
	Word No. (n) Bit No. (b)		
Fundamental functions	Fn.b	F0.0 – F42.15	
Extension terminal functions	En.b	E1.0 – E47.15	
Control functions of frequency	Cn.b	C1.0 – C33.15	
motor Parameters	Pn.b	P1.0 – P9.15	
High speed frequency	Hn.b	H3.0 – H39.15	
Alternative motor parameters	An.b	A1.0 – A18.15	
Optional functions	On.b	O1.0 – O29.15	
Setting data function	Sn.b	S1.0 – S12.15	
Monitoring data functions	Mn.b	M1.0 – M48.15	

 **NOTE**

- 1) Controller Station Number range from 1 to 31, and Number 99 is for radio broadcast.
- 2) Not all address is applicable to radio broadcast. Please refer to Fuji Frenic Inverter manual for details on radio broadcast address.
- 3) Not all address can be read and write. Please refer to Fuji Frenic Inverter manual for details on read/ write characteristics.