

## Jetter JC Series PLC

### HMI Factory Setting:

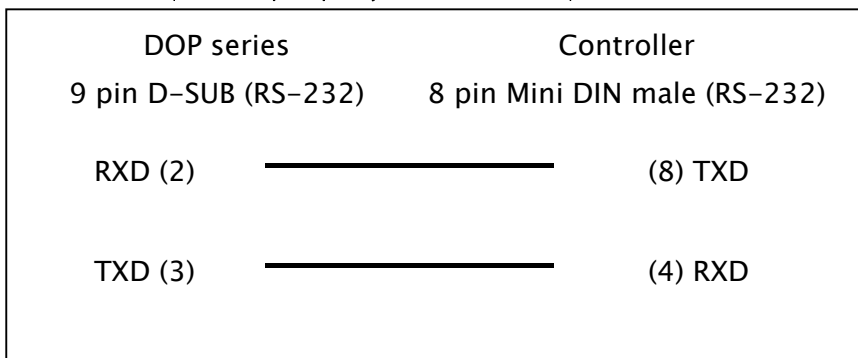
Baud rate: 9600. 8. Even. (RS232)

Controller Station Number: 0 (no PLC station number in protocol, one on one connection)

Control Area / Status Area: WR0/WR10

### Connection

#### a. RS-232 (DOP-A/AE/AS, DOP-B Series)



### Definition of PLC Read/Write Address

#### a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
16 Bits Register	WRn	WR0 - WR32767	16 Bits	
32 Bits Register	Rn	R0 - R32767	24 Bits	

#### b. Contacts

Type	Format	Read/Write Range	Note
	Word No. (n) Bit No. (b)		
Input Relay	Inbb	I101 - I3216	
Output Relay	Onbb	O101 - O3216	
Flag Relay	Fb	F0 - F32767	