

## LIYAN LYPLC EX

### HMI Factory Setting

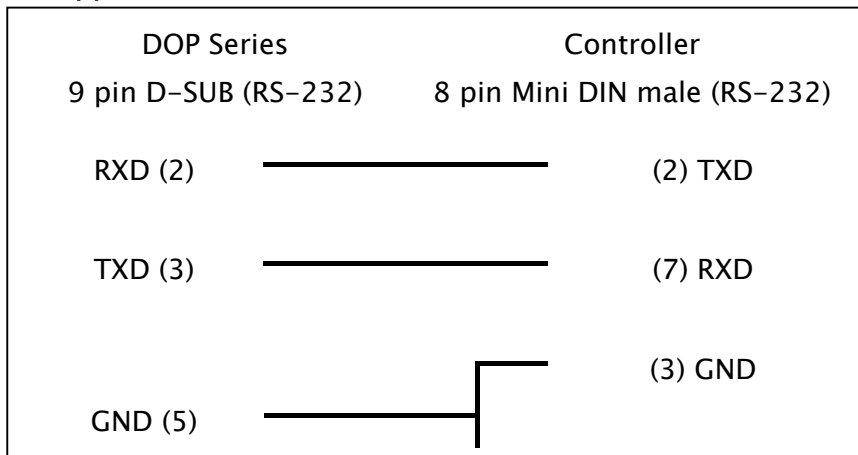
Baud rate: 9600, 7, Even, 1

Controller Station Number: 0

Control Area / Status Area: D0 / D10

### Connection

#### a. Applicable to RS-232 (DOP-A/AE/AS, DOP-B Series)



### Definition of PLC Read/Write Address

#### a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Auxiliary Relay	Mn	M0 - M3064	Byte	<a href="#">1</a>
Special Auxiliary Relay	Mn	M8000 - M8248	Byte	<a href="#">1</a>
Status Relay	Sn	S0 - S992	Byte	<a href="#">1</a>
Input Relay	Xn	X0 - X360	Byte	Octal, <a href="#">1</a>
Output Relay	Yn	Y0 - Y360	Byte	Octal, <a href="#">1</a>
Timer PV	Tn	T0 - T255	Word	
16-bit Counter PV	Cn	C0 - C199	Word	
32-bit Counter PV	Cn	C200 - C255	Double Word	
Data Register	Dn	D0 - D7999	Word	
Special Data Register	Dn	D8000 - D8255	Word	

**b. Contacts**

Type	Format	Read/Write Range	Note
	Bit No. (b)		
Auxiliary Relay	Mb	M0 - M3071	
Special Auxiliary Relay	Mb	M8000 - M8255	
Status Relay	Sb	S0 - S999	
Input Relay	Xb	X0 - X377	Octal
Output Relay	Yb	Y0 - Y377	Octal
Timer Flag	Tb	T0 - T255	
Counter Flag	Cb	C0 - C255	

 **NOTE**

- 1) Device address must be the multiple of 8.